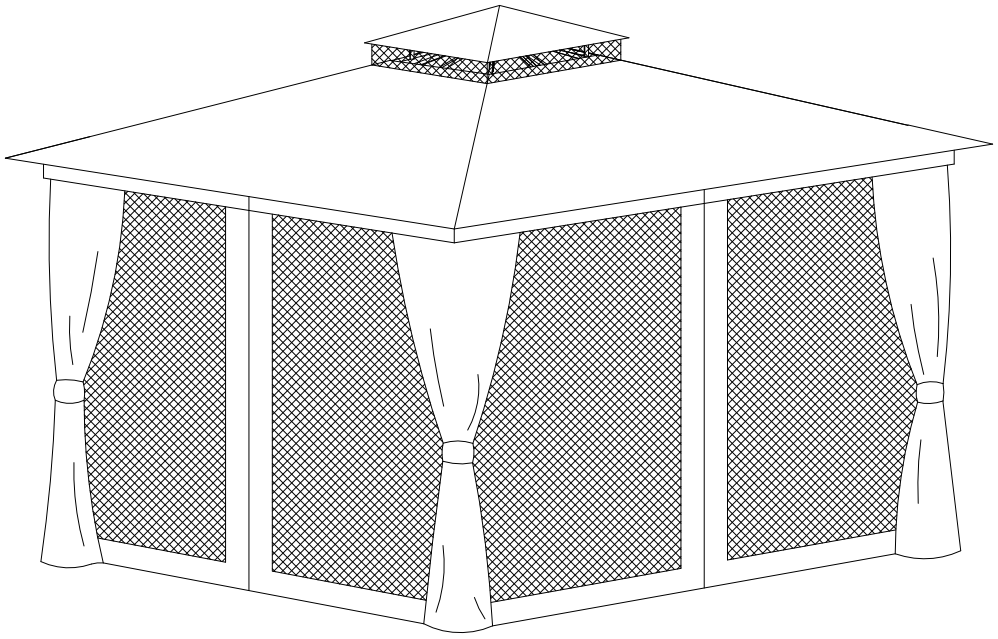
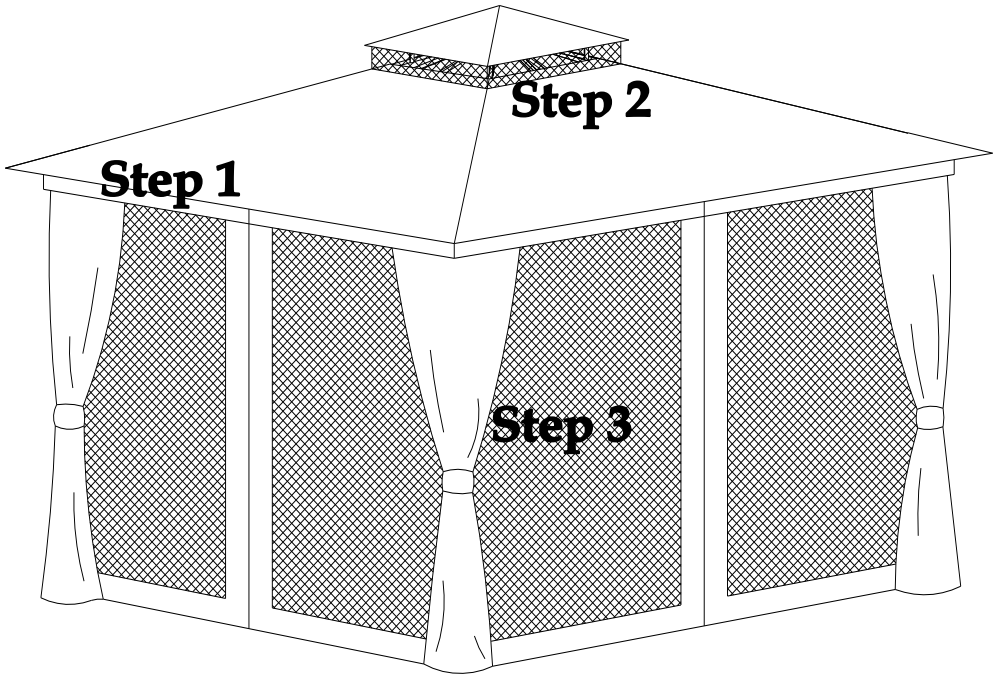
Assembly Instructions

Item: L-GZ339PAL



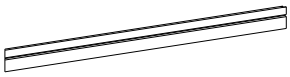
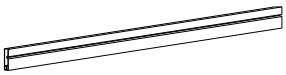
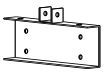
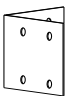
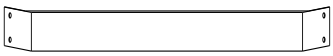
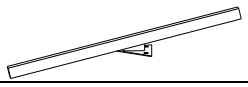
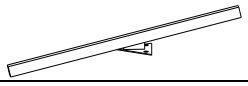
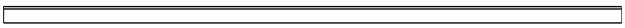
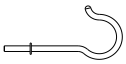
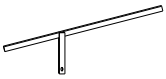
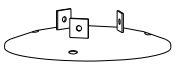
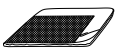


Our clear, easy-to-follow, step-by-step instructions will guide you through the project from start to finish. The final product will be a quality piece that will go together smoothly and give years of enjoyment.

Tools Needed: Screwdriver & hammer & ladder (more than 2.5m/8.2feet).

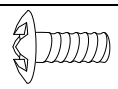
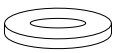
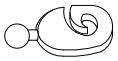
Item Identification: For ease of identification, all parts are labeled to correspond to the Step number in which the part is used.

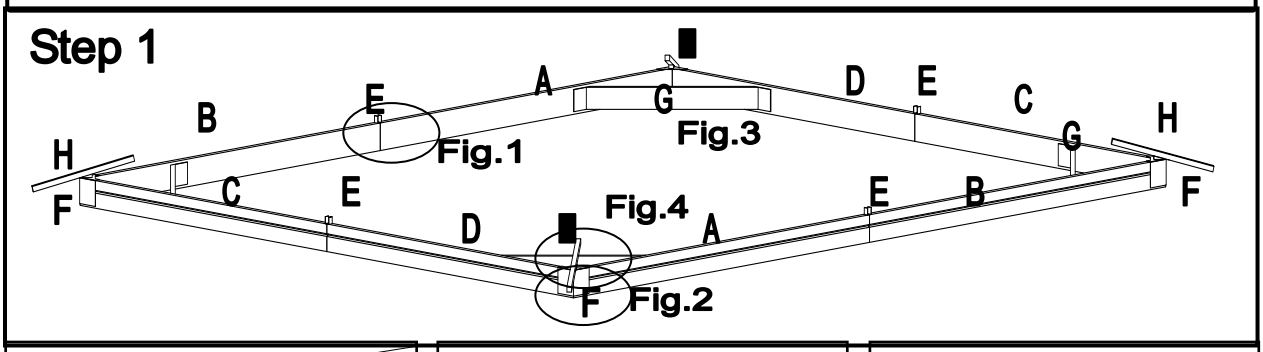
Parts List

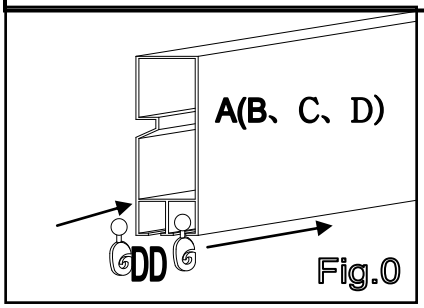
Long Beam (1)	A	2	
Long Beam (2)	B	2	
Short Beam (1)	C	2	
Short Beam (2)	D	2	
Beam connector	E	4	
Corner Connector	F	4	
Reinforcement Slat	G	4	
Corner mandril connector (1)	H	2	
Corner mandril connector (2)	I	2	
Long slanting bar	J	4	
Short mid top bar	K	2	
Long mid top bar	L	2	
Big top connector	M	1	
Small top connector	N	1	
Pothook	O	1	
Small top pole	P	4	
Post	Q	4	
Base	Q1	4	
Support bar	R	8	
Large canopy	S	1	
Small canopy	T	1	
Mosquito netting	U	1	
Wall	V	1	

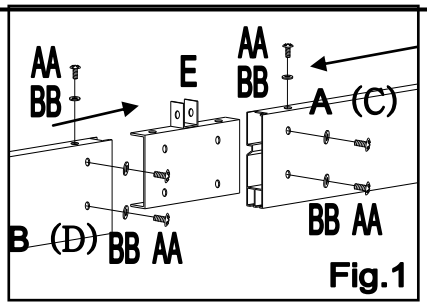
NOTE: We put the parts G, J, K, L into the Post (Q).

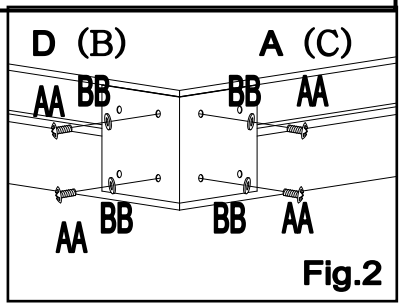
Hardware Pack 1

AA	M6X15 bolt	64 PCS	
BB	M6 flat washer	64 PCS	
DD	Plastic Hook	144PCS	









STEP 1

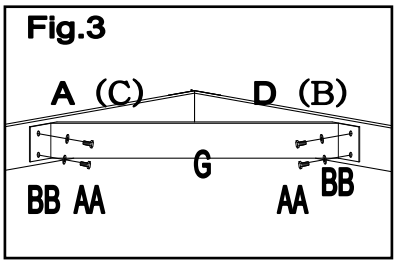
Fig.0: Install Plastic hook (DD) to the Beam A (B, C, D) as Fig.0 shows. 8pcs hooks and 10pcs hooks needed on each short beam and long beam separately.

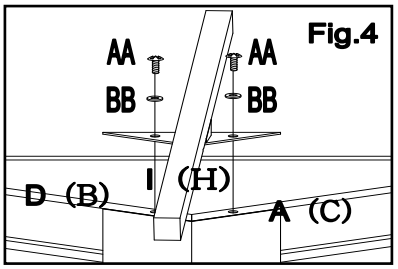
Fig.1: Connect Long beam (A&B) with Beam connector (E) by using bolt (AA) and flat washer (BB). Connect short beam (C&D) with Beam connector (E) in the same way.

Fig.2: Connect the long beams and the short beams with Corner connector (F) by using bolt (AA) and flat washer (BB). Please block up the whole beam frame to prevent the damage to the plastic hooks when assemble. Make sure all snap buttons are in place.

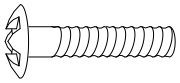
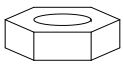
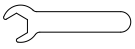
Fig.3: Attach Reinforcement slat (G) to the corner of the beam frame with bolt (AA) and flat washer (BB).

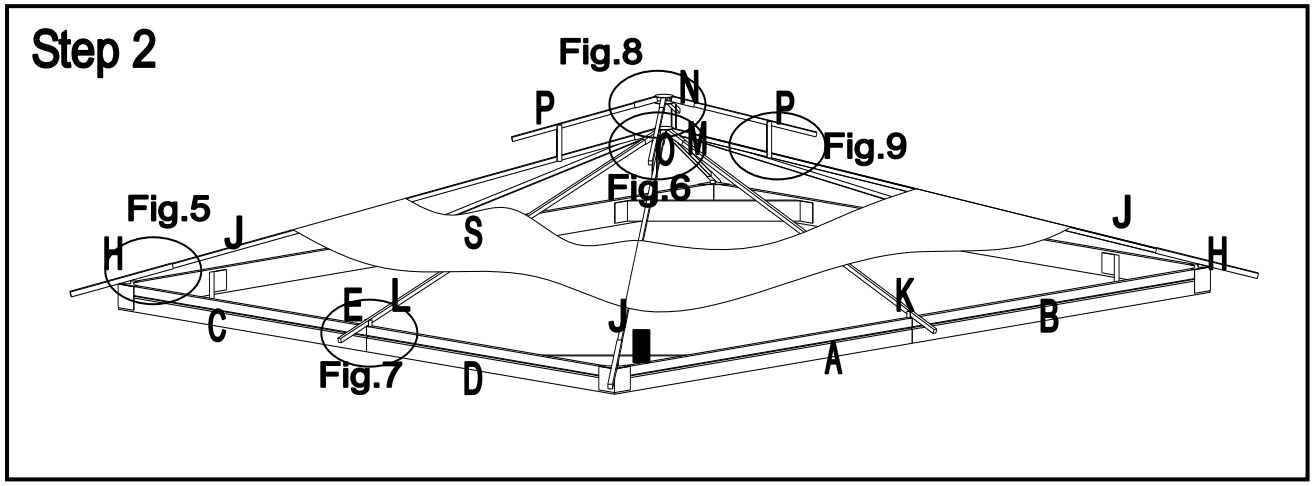
Fig.4: Install Corner mandril connector (I) on the top of the beam frame (A & D) corner with bolt (AA) and flat washer (BB). Install Corner mandril connector (H) on the top of the beam frame (B & C) corner in the same way.

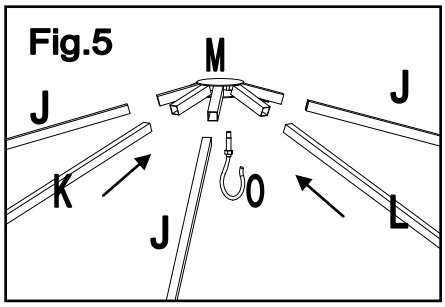


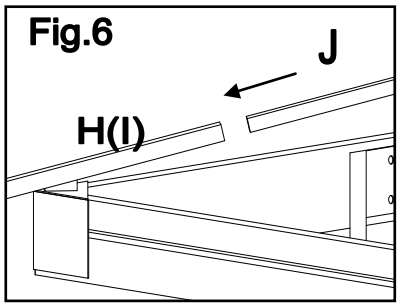


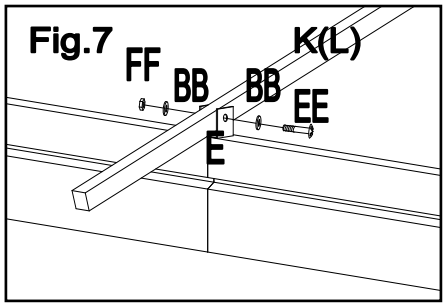
Hardware Pack 2

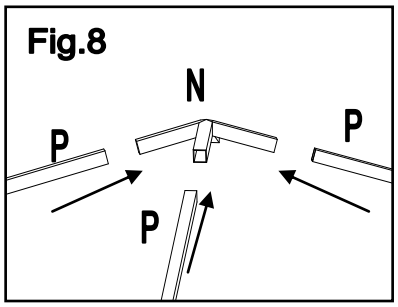
BB	M6 flat washer	12 PCS	
EE	M6X35 bolt	8 PCS	
FF	M6 nut	8 PCS	
W1	M6 wrench	1 PC	

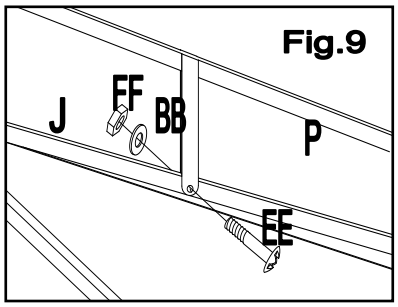












STEP 2

Fig.5: Install the Pothook (O) onto the Big top connector (M); then insert the Long slanting bar (J), Short mid top bar (K) and Long mid top bar (L) into the Big top connector (M). **(Here one person is needed to support the Top connector M).**

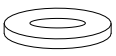
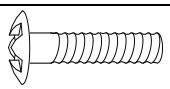
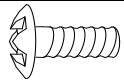
Fig.6: Insert the Long slanting bar (J) into the Corner mandril connector (H) & (I).

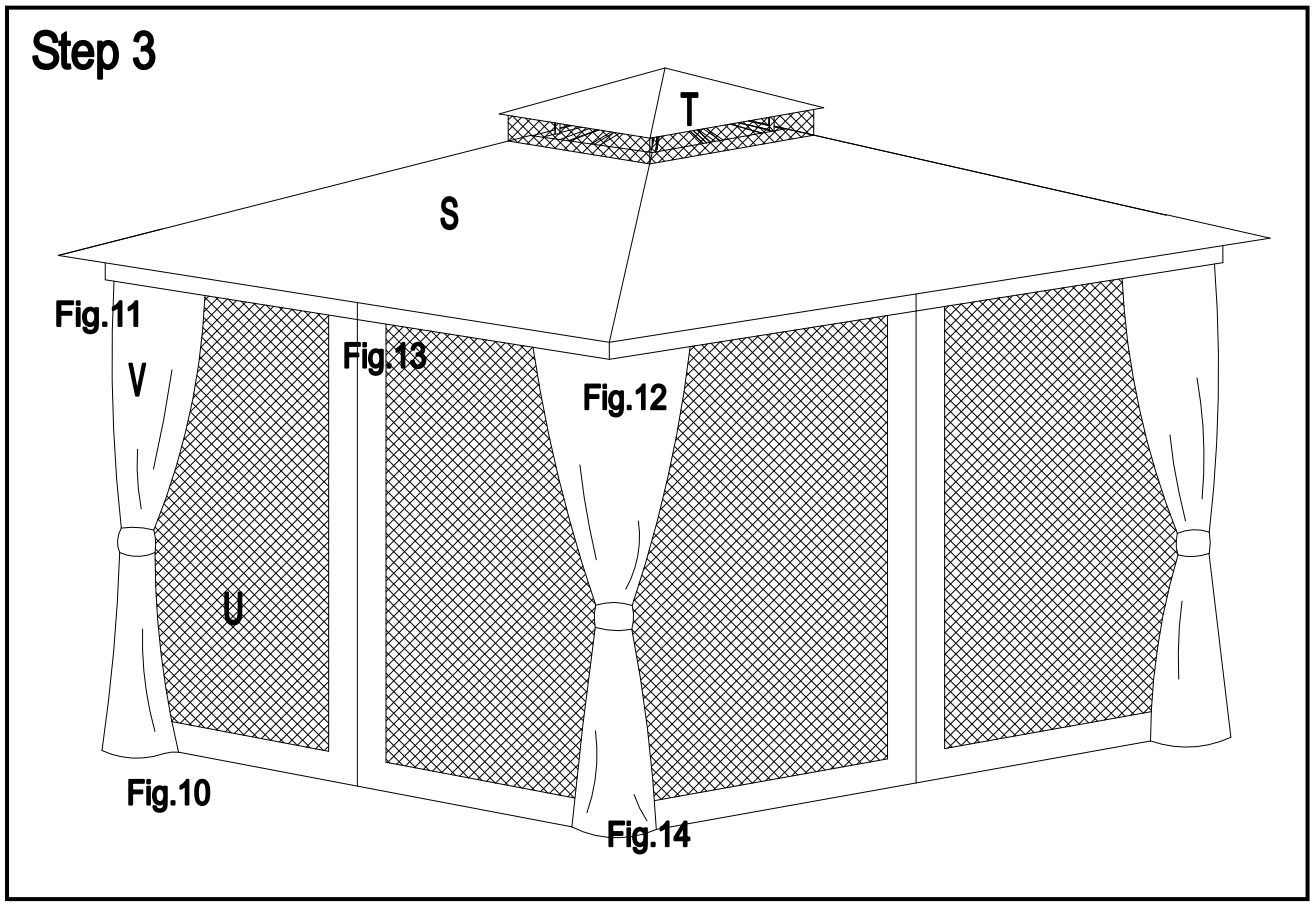
Fig.7: Install the Short (Long) mid top bar K (L) on the connector of the top of the beam frame with bolt (EE) and flat washer (BB) and nut (FF).

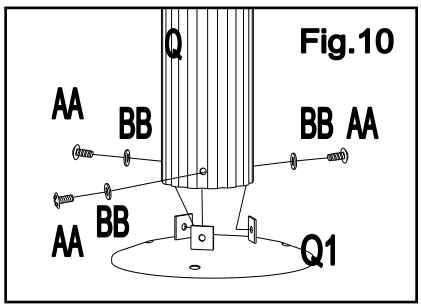
Fig.8: Insert the Small top pole (P) into the Small top connector (N) as a small top.

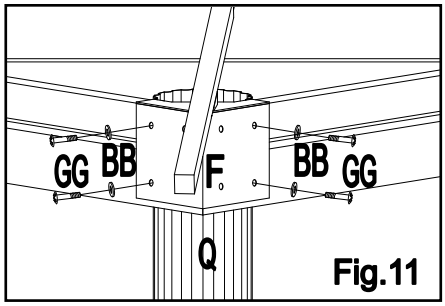
Fig.9: Put the Large canopy (S) on the big top; do not spread it. Then install the assembled small top on the Long slanting bar (J) with bolt (EE), flat washer (BB) and nut (FF). Place the Small canopy (T) on the small top and tighten.

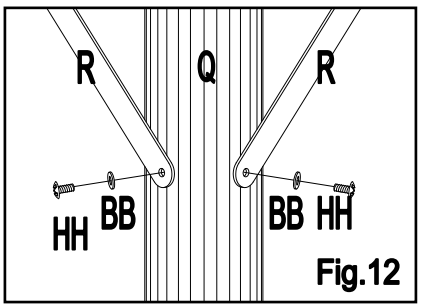
Hardware Pack 3

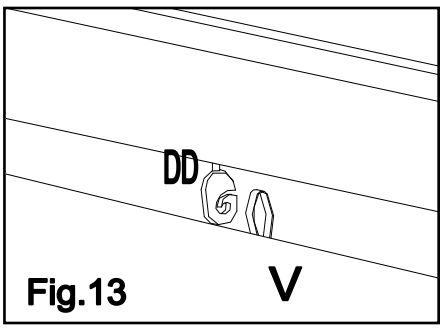
AA	M6X15 bolt	12 PCS	
BB	M6 flat washer	44 PCS	
GG	M6X45 bolt	16 PCS	
HH	M6X25 bolt	16 PCS	
II	Φ8X180 peg	12 PCS	

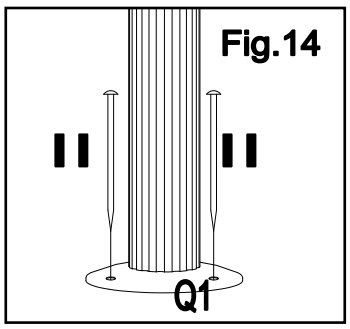












STEP 3

Fig.10: Connect Post (Q) and Base (Q1) with bolt (AA) and flat washer (BB).

Fig.11: Four people will be needed to lift the whole top while another attaches the Post (Q) with the bolt (GG) and flat washer (BB). **(Note: 5 people are needed.)**

Fig.12: Fix one end of support bar (R) on post (Q) and another end on the Long (Short) beam with bolt (HH) and flat washer (BB). Then spread the Large canopy (S) and tighten.

Note: Tighten all of the bolts with Screwdriver and Wrench (W1).

Fig.13: Hang Mosquito netting (U) with Plastic hook (DD) of the inside track, then hang the Wall (V) with Plastic hook (DD) of the outside track.

Fig14: Fix the assembled gazebo with Peg (II).

Now, your Gazebo is ready for use.

IMPORTANT:

1. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
2. Some parts may contain sharp edges, wear protective gloves if necessary. At least five or more people are recommended for safe assembly.
3. Keep all children and pets away from assembly area.
4. At least 6 feet from any obstruction such as fence, garage, house, overhanging branches, laundry line or electrical wires.
5. Do not use the unit during an electrical storm, as there is a remote chance of getting struck by lightening.
6. Do not leave the gazebo assembled when there is a risk of high wind, as possible damage will occur to the structure. Remove fabric roof and secure screen & privacy panels to poles.
7. Install on level surface.
8. Never barbecue under this gazebo or use lanterns that have open flames.
9. This package contains small items and plastic bags that should be kept away from children.
10. Check all nuts and bolts for tightness before and during usage. Ensure that all connectors and poles are firmly secured in position fully. It is important to do so before use so as to avoid a possible collapse or damage to the item, which could also result in injury.
11. This gazebo is intended for decorative and sunshade purposes only and is not meant to withstand extreme weather conditions including high winds, torrential rain and snow. Gazebo fabric is water resistant, not water proof and may leak during exposure to precipitation.

WARNINGS:

1. Assembly Instructions must be followed.
2. Pegs supplied must be used to hold this gazebo in place when upright.
3. Warranty does not cover damage due to extreme weather conditions.

WARNING: KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC.

This tent meets the flammability requirements of CPAI-84. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.

This unit is heavy. Do not assemble this item alone.

Limited Warranty:

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes.

The item is warranted to be free from defects in material or workmanship for a period of **one (1) year**. We don't reimburse for transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product.

Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

Maintenance:

Our iron/steel components for garden accessories and patio items are coated with rust inhibiting paint that protects it from rusting. However, due to the nature of iron, surface oxidation (rusting) will occur once these protective coatings are scratched. This is a natural process and is not a defect! To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if measure is taken to keep the product from oxidizing.

Important: For technical assistance on assembly or replacement parts. Please call Sunjoy Industries at 1(866) 578-6569 from 8:30 AM to 5:30 PM EST Monday to Friday or fax the replacement part form which is in the box to (740)-283-3549 or Email customer.care@sunjoydirect.com for assistance.

Made in China